

SUPRA

Supra is a single pack fast drying readymade finish paint which comes in various colours.



RECOMMENDED USAGE:

Can be applied over the following finishes

- ❖ Existing OEM finishes
- ❖ Aged refinishes

PRODUCT FEATURES

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|---|--------------------------------------|
| Colours available | Different colours – refer shade card |
| Recommended thinner | NC thinner SP 58 / D 13 x |
| Thinner intake by volume, Paint : Thinner | 100 : 140 - 160 |
| Application viscosity by FC B 4 @25°C | 16 – 18 secs |
| Drying time (25° C /50%RH) A . Touch dry B . Hard dry | A . 10 mins maximum B . 4 hrs |
| Pack size | 1 L |

SURFACE PREPARATION

Ensure removal of all dirt, grease and loosely bond or flaking material from the surface.
Any traces of oil or grease should be removed with solvent wiping using MK-200 degreaser.
Clean with MK-200 degreaser again and if required remove loose particles with pressurized air

APPLICATION PARAMETERS

- ❖ Apply AD ROZC primer / LPS Range products on the substrate
- ❖ Apply suitable putty wherever required to fill the undulation / dent to make the surface flat and apply the same primer
- ❖ Apply Supra paint as per suggested application

Follow the recommended parameters for the below mentioned air assisted spray applications.

- ❖ Gravity feed – 2.5 – 3.5 bar, 3 wet coats, Fluid tip-1.2-1.6mm and DFT : 30 - 40 μ
- ❖ Pressure feed – 3 – 4 bar, 3 wet coats, Fluid tip – 1.4- 1.8mm and DFT : 30 -40 μ
- ❖ HVLP – 0.6 – 0.7 bar, 3 wet coats, Fluid tip – 1.3-1.5mm and DFT : 30 - 40 μ

SAFETY FEATURES

- ❖ Refer the MSDS of the product which is available on request.
- ❖ Keep out of reach of children. Use personal protective equipment's like goggles, face masks, gloves.
- ❖ In case of contact with eyes or skin, immediately rinse or wash appropriately using plenty of water and seek medical advice if any sort of irritation persists.
- ❖ Do not inhale the vapour or spray.
- ❖ In case of ingestion seek immediate medical attention.

STORAGE AND TRANSPORTATION

- ❖ Stir the content thoroughly every time before use and close the container tightly after use
- ❖ Do not store or transport the containers under direct sunlight or at elevated temperatures/ near any fire hazard
- ❖ Store the container in an upright position in order to avoid any leakage or damage.

SHELF LIFE

24 months from the date of manufacture if stored in the original tightly closed container and stored away from direct sunlight and excessive heat

All information mentioned in this data sheet are based on tests conducted in laboratory conditions. Results may vary depending upon the atmospheric condition, application methodologies and substrates. SHEENLAC NOROO Coatings India Private Limited however makes no warranty as to the accuracy or sufficiency of such information

SHEENLAC NOROO Coatings India Private Limited (A Joint Venture of SHEENLAC PAINTS & NOROO COATINGS)

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